



Czech

# CERTIFICATE EN ISO 3834-2

**LIBERECKÉ KOTLÁRNY - Hölter, s.r.o.**  
**Tovární 500, 468 02 Rychnov u Jablonce nad Nisou**  
**IČO: 432 25 381**

**Certification Body No. 3170, accredited by CAI (ČIA, o.p.s.)**  
**acc. to ČSN EN ISO/IEC 17065:2013**

hereby confirms that the company has been examined and fulfils  
the requirements of welding process within the following scope of certification:  
ČSN EN ISO 3834-2:2006

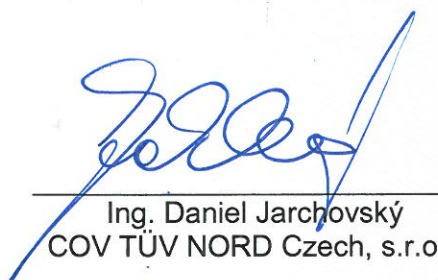
For the type of product/process:

**Production of welded parts and components for metal tanks, containers, steam  
boilers and accessory equipment, formed bends, condensers and parts of  
power boilers acc. to EN 12952, EN 12953, EN 13445, EN 13480 and PED  
2014/68/EU acc. to the requirements of ČSN EN ISO 3834-2:2006**

<b>Welding methods:</b>	111 (SMAW), 135 (tMAG) manual, 141 (TIG/WIG) manual, orbital, 142 (TIG/WIG) manual acc. to EN ISO 4063
<b>Base materials:</b>	Material group 1.1, 1.2, 1.3, 5.1, 5.2, 6.1, 6.2, 6.4, 8.1, 8.2 acc. to ISO/TR 15608:2013 within a scope of qualified WPQR
<b>Welding supervision:</b>	Zdeněk Keltner, born 13.12.1941, EWT, „S“ */
<b>Deputy:</b>	--
<b>Test No:</b>	5419006/02
<b>Certificate awarded on:</b>	23.06.2020
<b>Valid until:</b>	22.06.2023
<b>Registration number:</b>	3170/004/20

Prague, 03.07.2020



  
Ing. Daniel Jarchovský  
COV TÜV NORD Czech, s.r.o.

\*/ Qualification of welding supervision in accordance with a document EA 6/02 M:2013, EN ISO 14731:2019.  
The documents used by the above-mentioned manufacturer are in accordance with the requirements acc. to EN ISO 3834-5, incl. EN ISO standards and other standards and regulations.  
The report from the last audit is an integral part of the certificate.

# Certificate No.: 3170/004/20

## Other deputies:

Qualification of valid welding procedures should be adhered to during the welding process, and conditions for the performance of welder practical exams must be fulfilled in accordance with relevant standards and regulations for given area.

## General requirements:

According to ČSN EN ISO 3834-2

## Certificate revocation

Certification Body, which has issued this certificate, may revoke this certificate if:

- there are substantial doubts that welding was carried out according to respective standards
- there are substantial doubts that welding supervision was performed properly according to respective standards
- approved welding supervision is no longer available to the full extent
- valid welder and welding personnel certificates according to respective standards are not available
- welding according to respective standards is being carried out by welders and welding personnel that have not passed appropriate exams
- other conditions according to respective standards are no longer being fulfilled
- Certification Body is not allowed to perform yearly surveillance audits
- company waives the right to the certificate.

After certificate revocation, the company should confirm the certificate revocation to the Certification Body in writing.

If a valid certificate is to be renewed, it is necessary to request the Certification Body to extend the validity of the certificate at least **2 months** before the period of validity of the current certificate expires.

## Distribution list:

1. Customer
2. Documents